

## **AMENDMENTS TO THE CLAIMS**

The following listing of claims will replace all prior versions, and listings, of claims in the application:

### **Listing of Claims:**

1. (Currently Amended) A skeleton structure member made by disposing a solidified granular bulk material obtained by bonding together and thereby solidifying multiple granules inside a skeleton member of a transport machine and/or a space bounded by a the skeleton member and a panel member peripheral thereto,

~~characterized in that in~~ wherein, in the solidified granular bulk material, the granules are bonded together by surface fusion and an internal pressure is created by expansion.

2. (Currently Amended) A ~~manufacturing method of~~ for manufacturing a skeleton structure member made by disposing a solidified granular bulk material obtained by bonding together and thereby solidifying multiple granules inside a skeleton member of a transport machine and/or a space bounded by a the skeleton member and a panel member peripheral thereto,

~~characterized in that it includes said method including the steps of a step of~~ placing granules, which are made by wrapping a core substance consisting of a liquid or a solid with a film, into the skeleton member and/or space in an un-expanded state; and,

~~a step of heating the granules and thereby causing the granules to~~  
~~expand by heating them.~~